

			X3E		
10	P+		26	PULS+	1
11	P-		27	PULS-	
13	S+		30	SIGN+	2
14	S-		31	SIGN-	
2	A+	A	36	OA+	A
3	A-		37	OA-	
4	B+	B	38	OB+	B
5	B-		39	OB-	
6	Z+	Z	40	OZ+	C
7	Z-		41	OZ-	
1	24V	24V	3	COM+	+
9	0V		22	ALM-	-
			12	COM-	—
15	ALRM		21	ALM	+
8	SON		4	SRV-ON	
12	BK+		13	BK+	+

	P00.01	0	
	P00.05	0	
/	P00.07	4 5	CCW/CW
	P00.08	10000	
	P00.14	2500	
	P00.16	0 1	
	P00.03		
	P00.04		
	P02.00		
FIR	P02.01		